

CLAIMS

1. A fluid dispenser head for associating with a fluid dispenser member, said head comprising a body (1) defining a fluid outlet channel (131), a nozzle (2; 2') defining a dispenser orifice (21), and a cover (3) that is assembled on the body (1) in such a manner as to mask it at least in part,
the head being characterized in that the cover (3) is overmolded on the body (1).
2. A dispenser head according to claim 1, in which the body (1) includes a top surface (111) and a peripheral surface (121), with the cover (3) being overmolded on the top surface (111), and also advantageously on the peripheral surface (121).
3. A dispenser head according to claim 1 or claim 2, in which the cover (3) is overmolded on the nozzle (2) after said nozzle has been assembled on the body (1).
4. A dispenser head according to claim 1 or claim 2, in which the cover (3) comprises a drum (32) that is provided with a window (322) through which the nozzle (2; 2') passes for assembly on the body (1) by engaging therewith through the window (322).
5. A dispenser head according to claim 4, in which the dispenser orifice (21) is positioned in the window (322).
6. A dispenser head according to claim 4, in which the dispenser orifice (21) is positioned set back from the window (322), substantially in register with an outside surface (121) of the body (1).
7. A dispenser head according to claim 6, in which the window (322) presents a frustoconical shape (323) that flares outwards.

8. A dispenser head according to claim 2, in which the body (1) includes a peripheral skirt (12) that outwardly forms the peripheral surface (121), said skirt being provided with an opening (142) that leads to a reception housing (14) for the nozzle, said housing (14) advantageously forming a core around which the nozzle (2; 2') is force-fitted.
9. A dispenser head according to any preceding claim, in which an insert (4) is disposed between the body (1) and the cover (3), said cover being made of a translucent or transparent material so that the insert is visible through the cover.
10. A dispenser head according to any preceding claim, in which the nozzle (2) projects outwards from the peripheral surface (121).
11. A dispenser head according to any preceding claim, in which the cover (3) defines a bearing surface (312) for applying pressure so as to actuate the dispenser member.
12. A method of manufacturing a fluid dispenser head for associating with a fluid dispenser member, said head comprising a body (1) defining a fluid outlet channel (131), a nozzle (2; 2') defining a dispenser orifice (21), and a cover (3) that is assembled on the body (1) in such a manner as to mask it at least in part, said method successively comprising a first step of overmolding the cover on the body, and a second step of assembling the nozzle on the body.
13. A method of manufacturing a fluid dispenser head for associating with a fluid dispenser member, said head comprising a body (1) defining a fluid outlet channel (131), a nozzle (2; 2') defining a dispenser orifice

(21), and a cover (3) that is assembled on the body (1) in such a manner as to mask it at least in part, the method successively comprising a first step of assembling the nozzle on the body, and a second step of overmolding the cover on the body, and possibly on the nozzle.

14. A method of manufacture according to claim 12 or claim 13, in which an insert (4) is disposed between the body (1) and the cover (3), said cover being made of a transparent or translucent material.